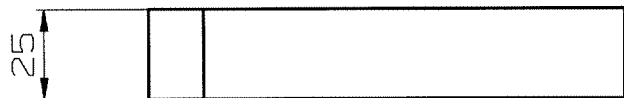


812
233

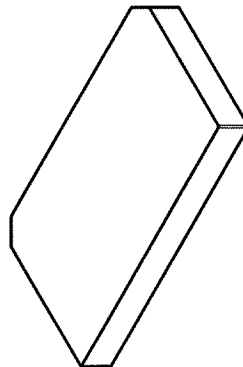
10



25

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117

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- 7 -06- 2010

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PŘEKLAD

dne: 21. 05. 2010

PROVEDLA

HOCHMAN

Handwritten signature




KRAMERALLRAD

KRAMER-WERKE GMBH / D-88630 Pfullendorf

APPROVED FOR Serienfrei (F4)

Welding Construction according to "Werknorm 43"
Surface Quality according to "Werknorm 40"
Theor. Weight according to "KR001-2003"
Material according to "Werknorm 51"

Projection see: ISO 128		
Scale	Original-Size	
1:2	A4	
Bend Tolerance see DIN 6930 - 2 - m		
Welding Tolerance see DIN EN ISO 13970-BF		
General Tolerance see DIN ISO 2768 - mk		
Surface Condition see DIN ISO 1302		
Laser-Cut Tolerance see DIN 2310-5-IL up to 3mm / -IK over 3mm		
Copyright reserved to ISO 16016		

Surface Quality						KRAU_BRAUNFR	11.12.2008	
Standard Color								
Name	Date	Count	Change	Name	Date	QCM-Nr.		
KRAU_BRAUNFR	11/12/2008							
		Material: BS03		Theor. Weight (kg): 6.0				
Name Verstaerking								
Additional Text								
Mat-Nr				Doc-Nr		2000067630		Version 00

General tolerances for oxyacetylene cutting
DIN EN ISO 9013 - II B

General tolerances for laser cutting
DIN 2310 - 5 -IL up to 3mm / -IK over 3mm

General tolerances for nibbling / bending
DIN 6930 - 2 - m

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